JMN SPECIALTIES, INC.

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PRODUCT BULLETIN

OIL FINISH 15

Rust Preventative Storage Compound

General Description

Oil Finish 15 is an outstanding water displacing, non-staining rust preventative which will rapidly separate water displaced from metal surfaces after machining operations or after alkali cleaning. The resulting film is oily, transparent, and non-staining. These ultra thin, highly protective films are effective in the protection of ferrous and non-ferrous metals from atmospheric corrosion even under conditions of high humidity, both fresh or salt mists. Materials protected with **Oil Finish 15** are protected indefinitely for inside storage even under extreme conditions.

Application

Oil Finish 15 can be applied by dipping the parts to be protected in a vat or spraying the parts to be protected with air sprayers, pump type sprayers, or by pouring the product over the parts. Removal of protective films is accomplished by using a steam cleaner or washing the parts in mineral spirits.

Physical Properties

Appearance	Amber Liquid
Odor	Solvent Odor
Specific Gravity	0.79 - 0.81
Flash Point	> 140B F
Recommended Dry Film Thickness	0.1 mills (2.5 microns)
Theoretical Coverage	2,250 sq.ft./gallon (55.2 sq.meter/L)
VOC Maximum	6.3 lbs./gallon (755 grams/L)
Cure Time	2 - 3 hours

Accelerated Corrosion Tests

5% Salt Spray (Hours) ASTM B-117 @ Recommended DFT (2X4X1/8 inch Polished Steel Panels	120
100% Relative Humidity (Hours) ASTM D-1748 @ Recommended DFT (2X4X1/8 inch Polished Steel Panels	2000

Availability

Oil Finish 15 is available in UN approved 5 gallon pails and 55 gallon drums.

Handling

Observe warning label on containers. Normal precautions for industrial chemicals apply.

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